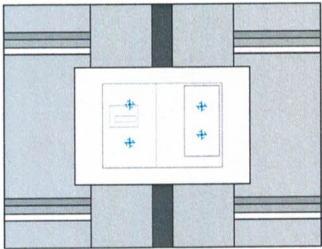
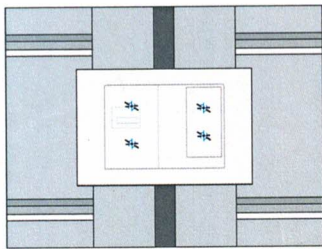


Fitting Instructions



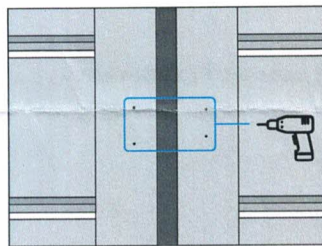
STEP 1

Centre the drill template provided over the closed container door at the desired height and make sure level.



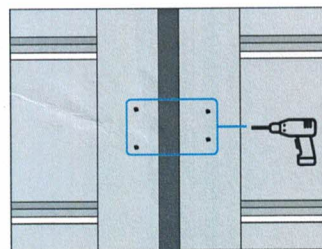
STEP 2

Mark the four drill points on the container with a centre punch.



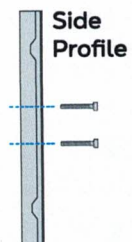
STEP 3

Use a smaller drill bit initially to create a pilot hole.



STEP 4

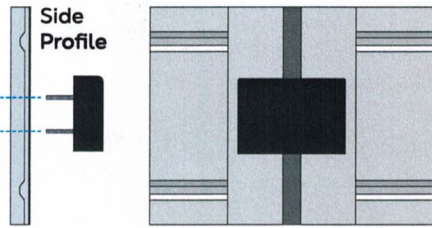
Progress up in size using a very low RPM to prevent damaging the drill bit as most Shipping Containers are made of Corten steel and if you overheat the drill bit, the metal may warm up and become even harder to drill.



STEP 5

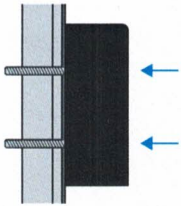
Once holes are complete, test that the bolts go through both outer and inner door skins.

Fitting Instructions - Continued



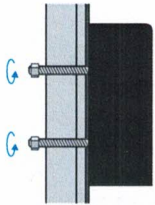
STEP 6

Thread the bolts through the lock box holes and offer up and fit the lock box (now with the bolts threaded through) to the container.



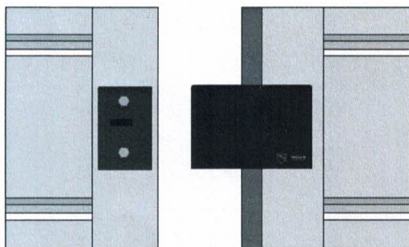
STEP 7

Push the protruding bolts off the lock box through the holes drilled in the container.



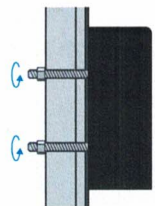
STEP 8

Spin on nuts loosely to hold into position.



STEP 9

Fit the RH box on the right door and LH hasp on the left door. Or, conversely, fit the LH box on the left door and RH hasp on the right door. Line up and double check operation before tightening each nut completely.



STEP 10

When happy with position secure the box with 2 of the supplied nuts and washers using a spanner or socket. Using the remaining 2 supplied bolts, nuts and washers secure the hasp in the same way. Close the doors, test the function.

Adjustment may be necessary but this is done by loosening then re-tightening each nut in turn to make sure the box doesn't twist in any direction on tightening.